

C3008 Data Acquisition

Imatek data acquisition systems are based around the C3008 controller and a PC running the ImpAcqt software.

This is a general-purpose system for analysing the results of high-speed tests, such as impact testing and high-speed servo-hydraulic testing.



The C3008 has the following specifications:

Analogue channels 4 as standard, 16 optional. All channels sampled

simultaneously at the maximum sample rate

Digital channel Quadrature encoded input in addition to analogue channels

Resolution 16-bit (1 in 65536), no missing codes

Sample rate 3,000,000 samples per second (maximum)

Sample depth Up to 50,000 samples per channel

Gain Input range $\pm 10V$, $\pm 5V$, $\pm 2.5V$, $\pm 1.25V$ software selectable

Input mode Differential, bi-polar or uni-polar, selected per channel.

Bandwidth 1.5MHz

Signal to noise <2 bit system noise

Gain error ±0.1% maximum

Trigger By velocity-measurement laser, external TTL trigger in,

analogue channels (trigger level configurable). Rising/falling

edge. 0% to 100% pre-triggering. Trigger output.

Timing Velocity measurement by time-of-flight, 20ns resolution

Digital input 26 channel opto-isolated input

Digital output 18 channel NPN output, short-circuit and over-current

protected.

High speed camera Camera trigger output and lighting controller output to

interface to high-speed video systems. See separate data

sheet for details.

T1000 Laser Trigger

High precision laser/detector trigger interfaces directly to the C3008 data acquisition hardware. The T1000 can provide a trigger to the data acquisition when the optical path between the laser and the detector is obscured, and with a suitable target can provide highly accurate, low noise velocity measurement.

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Imatek Test Systems – data capture & analysis

ImpAcqt Software

The ImpAcqt software is a single package that is used to configure the data acquisition hardware and to analyse the resulting data. It may also be used in stand-alone mode for offline analysis.

The software is designed for high productivity and includes many ease-of-use features and very powerful analysis and reporting. The user interface is highly configurable to let the customer work in the way required.

A series of user levels can be defined to restrict access to certain features of the software so that less advanced users can use the software without the risk of producing invalid results.

Windows XP/Vista

Recommended system

Pentium 4 2GHz, 512MB RAM, 80GB disk drive, 1280x1024 display resolution, Ethernet port

Details of all transducer configurations, including calibration information, is held in a database, so working with multiple transducers is made more convenient. The software contains routines to assist with static calibration (single or multipoint) and dynamic calibration (single point)

Markers

Markers identify points within the captured data. Markers

are initially positioned automatically by the software and may be repositioned manually. An arbitrary number of markers may be defined, for example peak force, peak displacement, sample failure.

Single values may be extracted from the data and reported. Simple examples include peak force, energy to fail or maximum displacement. There is no limit to the number or complexity of results that may be defined, so analysis can be tailored to specific applications. The software provides a rich set of functions for manipulating measured and calculated data, markers and documentation fields to produce results.

In addition to calculated results, the software also allows you to use the measured data to calculate your own curves. This is most commonly used to calculate engineering stress and strain, but again arbitrarily complex equations can be defined to calculate just about any useful information.

The software allows for working in whatever units required – it provides by default SI, cgs and US units, but also allows you to define your own. All numeric quantities (measured data and documentation information) are recorded along with their units, and when results are calculated their resulting units are calculated too, ensuring consistency and

greatly reducing the potential for errors.

User defined curves

Single value analysis

Platform

Units

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Documentation

Two types of documentation information are saved along with the test data: automatically recorded documentation (data acquisition parameters for example), and user-entered documentation. Documentation fields are configurable depending on your particular requirements, and fields can be made mandatory to ensure that critical information is recorded for every test.

Graphs

Graphs are used for displaying measured data and calculated curves. Multiple tests and multiple quantities may be displayed on the same graph. Highly configurable appearance including colours, automatic or manual axis scaling, linear or logarithmic scaling, user-defined or automatic labelling. Graphs may be zoomed to examine the data in detail. Markers are displayed on graphs and may be used to extract quantitative information.

Tables

Tables are used to display single calculated results or documentation information. The results from multiple tests may be displayed in the same table. Flexible formatting includes colours, fonts, column headings, units and the format of numeric results.

Data export

Data can be exported to Microsoft Excel (Office 95 onwards) in native file format. There is also the facility to export data in CSV (comma separated values) format, compatible with almost all numeric analysis packages. The software also includes a graphical editor to prepare curves for publishing.

Filtering

The software includes powerful filtering to remove noise and remove resonances. Filtering is non-destructive, so that the original data is always retained. Three types of filter are available in different strengths: Butterworth, Bessel and FFT. Both low-pass filters and notch filters may be applied. To help you choose the right filter the software includes a tool that allows you to examine data in the frequency domain both before and after the filter is applied, and also shows you the transfer function of any filter you define. Filter settings may be named and saved for repetitive tasks, and data acquisition channels may have default filters defined.

Test database

Test data may be saved either in individual files, or in a test database (Microsoft Access format). Multiple databases may be created, for different users or different applications. Test data stored in files may be copied into the database and *vice versa*. A powerful search tool can be used to interrogate the database and find tests that match particular criteria: for example, by the date of the test, the type of sample or the peak force seen during the test.

Auto-save

An auto-save facility ensures that data from a test is never lost, and also imposes a consistent naming scheme for data files. Data can be automatically saved to files or to the test database.

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Imatek Test Systems – data capture & analysis

High speed video Support for the high-speed video option is fully integrated

into the software, including camera set-up, automatic control over lighting, and the display of video data from within the software either as still images, moving images, or linked to a graph marker to correlate captured data and video. It also lets you extract calibrated measurements from

the video data.

User levels The software provides for three password-protected user

levels. The software functions available to each level may be defined, preventing access to sensitive operations that might

affect the accuracy of the data.

Saving settings Entire software configurations, or partial configurations,

may be saved and later restored. This facility is useful both as a back-up mechanism and also to allow quick switching between different test types (for example, compression

testing and tensile testing).

Documentation Full context sensitive help is available, together with a

printed and an on-line manual.

www.imatek.co.uk

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